



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5575-3
Job Sheet 182780



Part No: D5575-3

Job Qty: 2 ea

Part Name: Break Away Tip, Lower Deflector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: Dwg D5575-3 Rev B IPP Rev A New issue 18/02/15 JFS Verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Machining-1		11/8 18/9/28
110	CNC Vertical Machining	2 pcs	9/14/18	9/14/18	0.00	1.00	HAAS1-1		
120	QC	2 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Machining-1		
130	QC	2 pcs	9/14/18	9/14/18	0.00	0.00	QC8 Machining-1		11/8 18/10/09
135	Outsource	2 pcs	9/14/18	9/14/18			ATG001-VC	10	
140	Packaging	2 pcs	9/14/18	9/14/18	0.00	0.00	Packaging2		11/8 18/10/09
150	QC	2 pcs	9/14/18	9/14/18	0.00	0.00	QC6		11/8 18/10/09
180	Packaging	2 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-1		11/8 18/10/09
190	QC21-SA	2 Ea	9/14/18	9/14/18	0.00	0.00	QC21		11/8 18/10/09

Part Op 90 - Cut Blanks at 9.250"

Descriptions: 110 - 1-Machine per folio FB770 DWG REV: B FOLIO REV: AA 2- deburr and break all sharp edges
120 - QC2- Inspect parts off machine FAI/FAIB
130 - QC8- Inspect parts - second check
135 - Issue P/O to ATG : _____ Black Anodize & Prime as per Dwg. D5575-3 Certification of Conformity is required.
140 - Certification of Conformity is required.
180 - Identify as per dwg & Stock Location: _____
190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S2.000X0.750	7075-T6S Sheet 2" Thick Plate X 0.75" Wide	1.5420 ft (.771 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S2.000X0.750	2	18	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S114669



Part: D5575-3

Job No: 182780

Serial No/Batch: S114669

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/28/18

DART AEROSPACE LTD		Work Order:	182780
Description:		Part Number:	D5575-3
Inspection Dwg:	Rev:	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.31	± 0.030	3.290	✓		height gage	
5.25	↓	5.25	✓		↓	
7.99	↓	7.99	✓		↓	
0.375	± 0.010	0.376	✓		Vernier VHS-01	
2.60	± 0.030	2.60	✓		height gage	
R0.188	± 0.010	0.188	✓		RG	
60.0°	$\pm 0.5°$	60°	✓		Angle Finder	
R0.125	± 0.010	0.125	✓		RG	
43.0°	$\pm 0.5°$	43°	✓		Angle Finder	
1.500	± 0.010	1.499	✓		Vernier VHS-01	
0.129	$+0.004/-0.001$	0.130	✓		↓	
0.682	± 0.010	0.685	✓		height gage	
0.348	± 0.010	0.349	✓		gage pin	
0.113	↓	0.113	✓		Vernier VHS-01	
0.113	↓	0.117	✓		↓	
0.750	↓	0.752	✓		↓	
0.930	↓	0.930	✓		↓	
R0.120	↓	0.120	✓		RG	
0.095	↓	0.092	✓		Depth gage	
0.385	↓	0.386	✓		Mic at VHS-02	
4.57	± 0.030	4.57	✓		height gage	
0.113 x 45°	$\pm 0.030 / \pm 0.5°$	0.113 x 45°	✓		Vernier VHS-01	
0.130 x 45°	↓	0.130 x 45°	✓			

Measured by:	VHS	Checked by:	Jmf	QC Inspector:	
Date:	18/9/28	Date:	18/10/04	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
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PURCHASE ORDER **PO041256**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041256

PO Date: 10/4/18

Due Date: 10/26/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Beecraft, Ashley Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
OCT 09 2018

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182464	644.4110	Aft Bracket, Large 1-ISSUE P/O TO ATG: 2- Hard Anodize IAW Mil- A-8625 Type 3 Class 2, Color Black. 3-Pretreat PR-148 Adhesion Promoter. 4-Prime with Desoto 515X349 IAW BMS 10-79 Type 3 Class A Grade A. AS PER DWG. 644.4100 "NOTE 4" Certification of Conformity is required	Firmed	-	10/26/18	20 pcs	0 pcs	20 pcs	\$9.64/pcs	\$192.80
2	182774	D5574-1	Blade Housing, Cable Cutter : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5574 Certification of Conformity is required.	Firmed	-	10/26/18	4 pcs	0 pcs	4 pcs	\$12.84/pcs	\$51.36

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PURCHASE ORDER **PO041256**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	182776	D5572-1	Base Bracket, Lower, Cable Cutter, LH : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5572 Certification of Conformity is required.	Firmed	-	10/26/18	8 pcs	0 pcs	8 pcs	\$11.39/pcs	\$91.12
4	182777	D5572-2	Base Bracket, Lower, Cable Cutter, RH : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5572 Certification of Conformity is required.	Firmed	-	10/26/18	8 pcs	0 pcs	8 pcs	\$11.39/pcs	\$91.12
5	182780	D5575-3	Break Away Tip, Lower Deflector : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5575-3 Certification of Conformity is required.	Firmed	-	10/26/18	2 pcs	0 pcs	2 pcs	\$11.09/pcs	\$22.18
6	182003	RBT400285-5	Tube -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR YELLOW,(GOLD ANODIZE ACCEPTABLE) PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	10/19/18	7 pcs	0 pcs	7 pcs	\$24.02/pcs	\$168.14

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OCT 23 2018

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PURCHASE ORDER **PO041256**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	179603	RBT18603-5	Cup -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	10/26/18	9 pcs	0 pcs	9 pcs	\$5.09/pcs	\$45.81
Grand Total:											\$662.53

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

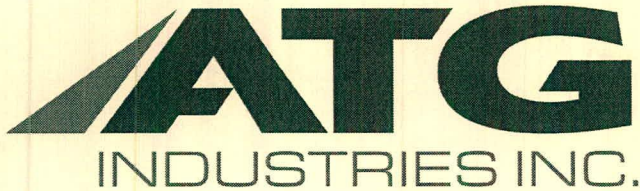
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/9/18 10:46 AM dart.lavoie.chantal



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916309

Date: 23-Oct-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 4 ea	Part: D5574-1 Blade Housing, Cable Cutter Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Job: 23878	Rev: A	PO: PO041256 Line: 2
✓ 2 ea	Part: D5575-3 Break Away Tip Lower Deflector Hard Black Anodize per MIL-A-8625F, Type II, Class 2, . Prime IAW Mil-P-23377 J Type I Class N; 1-2 mil max as per QSI 005 Job: 23881	Rev: B	PO: PO041256 Line: 5
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>23/10/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

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